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Please choose a different delivery location. Our payment security system encrypts your information during transmission. We don't share your credit card details with thirdparty sellers, and we don't sell your information to others. Please try again. Please try again. Please try your request again later. A detailed book which is extremely practical for every level of gunsmithing knowledge. This manual covers the 1911 from the lanyard loop to the barrel bushing. Contains useful information on inspection, part selection, part installation, troubleshooting and function testing. Also shows tricks the pros use to turn stock 1911s into fullblown carry and race guns. Contains instructions and illustrations on assembly and disassembly, pitfalls to avoid and areas to check for the best performance. 202 Pages Softcover. Almost every gunsmith, professional or amateur, has heard the name Jerry Kuhnhausen. For over 40 years, he's been known as one of the best gunsmiths in the United States. For the past 20 years or so, Jerry's been living in Idaho where he spends much of his time writing and publishing gunsmithing books. He has written 24 shop manuals and is an NRA life member. Then you can start reading Kindle books on your smartphone, tablet, or computer no Kindle device required. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. Register a free business account To calculate the overall star rating and percentage breakdown by star, we don't use a simple average. Instead, our system considers things like how recent a review is and if the reviewer bought the item on Amazon. It also analyzes reviews to verify trustworthiness. Please try again later. Michael J. Kohler 5. <http://aduanalvalle.com/userfiles/canon-zr-500-instruction-manual.xml>

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0 out of 5 stars You can use the internet and take your chances on whether the information is correct or get the book used by gunsmiths to aid them. I believe this is the best book to keep your 1911 running perfect. Everyone and anyone who owns a Colt.45 should have this manual whether you want to work on your own gun or not. The first part of the book discusses a step by step disassembly and reassembly of the gun that anyone can understand and follow. The photos are superb. It includes info for early models all the way through the series 70, 80, Commanders and Gold Cups. The last half of the book covers every and any type of modification and general gun smithing work that you can perform on this gun. In my opinion, if you own a Colt 45 automatic, you should have this book to give yourself a complete understanding of the Colt you own. You will not be disappointed. It is detailed and accurate and answers virtually all technical questions the M1911 owner might have including, but not limited to, differences in the yearly models. AMAZON is amazing for price, availability, and shipping speed both directly and through their associates from whom I received both volumes. More than what I needed but then again always nice to read about 1911s. Great photographs and illustrations for even my simple mind. There are two books inside this one so I doubled my investment. Great book for the serious 45 owner Sorry, we failed to record your vote. Please try again Page 1 of 1 Start over Page 1 of 1 In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. It ensures the safe Aftermarket Parts, Heavy Equipment, FOR THE GREAT INFO!. Disassembly Instructions Parts Identification Production Dates Government Model. Also aluminum paint, hardners, clear coats, tire paint Shipping Program and includes. Colt 1911 45 Acp Manual. Colt 1911 Field Manual difficult.

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apparaat herkennen, hoef je niet opnieuw de keuze te maken. Je kunt je cookievoorkeuren altijd weer aanpassen. Lees er meer over in ons cookiebeleid. It was widely used from the First World War all the way up to the Vietnam War. Modern M1911 variants are still in use by some units within the U.S. Army Special Forces, the U.S. Navy and U.S. Marine Corps. The Automatic Pistol, Caliber.45, M1911 was designed by John Browning, and is the best known of his designs to use the short recoil principle in its basic design. The design was widely copied, and this operating system rose to become the most renowned type of the twentieth century. In total, the United States purchased around 2.7 million M1911 and M1911A1 pistols in military contracts during its service life. Created in 1940, this field manual reveals a great deal about the M1911s design and capabilities. Intended as a manual for those charged with operation, it details many strategies for achieving outstanding marksmanship. Originally labeled restricted, this manual was declassified long ago and is here reprinted in book form. For others, it is an object to own, appreciating the pistol's fine craftsmanship, aesthetics or historical importance.

Although it was designed over 100 years ago, the Colt Government is still an object of worship among its fans and in spite of its age, is still a very usable weapon for home and personal selfdefense as well as unrivalled in precision shooting and some shooting sports specialties. Bruno Ardochini The 1911 Government Series 80 completely disassembled The Colt 1911 has many advantages accuracy, a very effective caliber, reliability once a competent tuning has been performed on the gun, excellent ergonomics. In our opinion, its defects are its considerable weight, lesser firepower than all other semiautomatic handguns based on double stacked magazines, and its size. Elaborating on the size, we must mention that the 1911 is a full size handgun originally designed for military open carry use. The mechanics involves few parts, and is therefore apparently and deceptively simple. In reality, the Colt Browning system requires much more accurate and careful machining than most polymer framed guns so trendy today that use simplified locking systems. The 1911's locking system, based on locking lugs on the barrel mated to locking recesses on the ceiling of the slide, must be perfectly machined. The barrel link must also work with very strict dimensional tolerances to ensure precise and reliable operation, avoiding premature wear or breakage of parts. Bruno Ardochini Before disassembly, we need to make sure the gun is unloaded; the procedure starts by removing the magazine Often first time purchasers of 1911 system based handguns complain that their guns experience recurring malfunctions or failures. These can occur for a number of reasons, all solvable with some care by the experienced gunsmith or owner that knows how and where to work. It is also important to pay attention to the ammunition to be used. If "Hardball" factory ammunition, the standard 230grain "hardball" round with a round nose profile, full metal jacket bullet is used, it should not give problems.

All other loadings, using truncated cone profile, expansive or hollow point bullets, may require an accurate polishing of the feed ramp, and all sharp edges removed and round beveled where needed. Bruno Ardochini Now, we must retract the slide rearwards to visually inspect the chamber. Keep your fingers clear of the trigger during all these operations. In order to improve operation, the extractor claw should also be accurately cleaned, removing burrs and tuning it to reduce interference to the firing cycle. This operation requires a certain amount of skill. Besides these preventive measures, we recommend that you purchase the highest quality magazines you can afford, and thoroughly test each magazine to be sure of its reliability. The mechanics of the 1911 handgun exhibits some critical points. The small tube that houses the manual safety and slide stop spring called Plunger Tube is mounted to the frame using two rivets that, over time and extensive use, tend to come loose. Other parts are subject to wear and failure, i.e. the threepronged sear spring, the barrel link, and the barrel bushing especially if the bushing develops backlash. It must be noted that the failure of any part that make up a firearm is a common occurrence in any brand and model. No firearm is exempt from these problems. The only guns that don't ever break down are those left sitting in a safe. Bruno Ardochini The Barrel Bushing can be rotated clockwise while holding the recoil spring plug Due to

reduced dimensional tolerances of the firing chamber or to badly sized bullets, the reloader may find necessary to use a "factory crimp" die, a special die that resizes the complete reloaded cartridge to optimal specs, ensuring a reliable firing cycle. The mainspring must be controlled often, especially by those users that carry the Colt 1911 Cocked and Locked for selfdefense, for any sign of strain that could reduce the spring reliability.

To avoid malfunctions, our last advice is to keep the handgun always clean and well lubricated, without exceeding with the oil. These notes should be enough to highlight the fact that knowing how to disassemble our 1911 Government, at least to Field disassembly level, is necessary at any rate. We will never tire to repeat it, before stripping down any firearm, even though we're sure that we checked it five minutes earlier, we need to make sure once again that it is unloaded and that ammunition is safely stored. Bruno Ardovini Remove the front plug from the recoil spring We will never tire to repeat it, before stripping down any firearm, even though we're sure that we checked it five minutes earlier, we need to make sure once again that it is unloaded and that ammunition is safely stored. Let us start by removing the magazine and pulling back the slide, taking care to push up the slide stop lever so the slide stays open. Check visually that the firing chamber is empty. Done At this point, we will need few tools, but they must be the right ones. A correctly sized roll pin punch set and screwdriver are the only tools you will need to disassemble the 1911. Some Match or custom models that have very tight tolerances may need the Barrel Bushing wrench to rotate the bushing. Once we are doubly sure the gun is unloaded, we can start taking apart the 1911. At the beginning of the field stripping procedure, it is advisable to allow the hammer to fall down, to avoid accidentally pressing the trigger and causing the hammer to fall mainly not to prevent dry firing, but rather that, during the unusual manipulation required by the disassembly sequence, the accidental hammer falling could bite the flesh of our hands causing injury.

The Colt Government's mechanical action, compared to more recent models, require a few additional steps to disassemble, and in some cases requires the previously mentioned barrel bushing wrench, to rotate the bushing that holds in place the recoil spring plug. Bruno Ardovini Press the slide stop lever shaft end that protrudes from the frame on the right side Bruno Ardovini Remove the slide stop lever. Its shaft also locks the barrel link and therefore connects the slide to the frame Bruno Ardovini Once the slide stop lever is removed, the slide can be separated from the frame pushing it forwards Bruno Ardovini Remove the recoil spring and recoil spring guide Bruno Ardovini The Barrel Bushing can be removed from the slide, twisting it counterclockwise Bruno Ardovini Barrel Bushing out of the slide. Note the bayonet type lug, which holds it in place Bruno Ardovini Once the Barrel Bushing is removed, the barrel can be removed. To do this, the Barrel Link must be kept flush against the barrel, to clear the slide In the case of the pistol we used to illustrate this article a Colt Series 80, this can easily be done with our bare hands, without the bushing tool, so all we need to do is to press the recoil spring plug to release the barrel bushing which can then be twisted clockwise on its axis. Do take care to mind the recoil spring plug, as it is under this quite powerful spring's load, and at this stage could slip from our fingers and jump away. Safety glasses are mandatory when working with firearms, to prevent eye injury from both harsh chemical spills and uncontrolled springs. The recoil spring plug can be removed from the end of the recoil spring. Now it's time to fully cock the hammer and pull back the slide, until the slide stop lever end aligns to match the small semicircular notch cut on the lower left side of the slide. Keeping the slide in this position, press the slide stop lever shaft end that sticks out from the right side of the frame.

It will pop out a couple millimeters, and we will be able to easily grab it and pull it off completely from the frame. The slide can now be removed from the frame. Follow by removing the recoil spring and spring guide rod. We can now remove the barrel bushing by twisting it anticlockwise and sliding it out from the muzzle end of the slide. Finally, we can remove the barrel from the slide by pulling it from the front, making sure the barrel link is folded against the barrel itself. Once we have

completed field stripping the pistol, we can continue by removing the grip panels and safely store them off the workbench. This operation is not required but your valuable vintage walnut grips could be scratched or otherwise damaged by sharp screwdrivers, punches or aggressive chemicals. So we continue with the disassembly of the internal slide parts of this 1911 which includes the automatic firing pin safety update introduced with the Colt Series 80 models. With the help of a roll pin punch, we push in the rear end of the Firing Pin and the Firing Pin Lock Plunger, so that the rear plate is free to slide out of its recess. Bruno Ardochini The Firing Pin Lock Plunger Bruno Ardochini Remove the rear plate, pushing the firing pin inwards. Since our gun is a Series 80, the Firing Pin Lock Plunger must be also be pressed at the same time Bruno Ardochini Rear plate removed. Note the Firing Pin still held in place by the Plunger Bruno Ardochini To remove the Firing Pin and spring, press the Firing Pin Lock Plunger Bruno Ardochini To remove the Firing Pin Lock Plunger, we need to move back the Extractor by about a millimeter Bruno Ardochini With the help of a flat bladed screwdriver we can remove the extractor from the slide Bruno Ardochini The extractor just removed. This is a part that sometimes needs to be carefully "tuned" Press the Firing Pin Lock Plunger to allow removing the firing pin.

Once again, we must be careful not to allow the firing pin to fly away under its spring tension, covering the rear of the slide with our hand. In those pistols that do not feature the firing pin automatic safety, the disassembly of the firing pin is much easier, just remove the rear plate with a punch and pull out the firing pin and its spring. Once the firing pin has been removed, pull slightly back the extractor with a screwdriver to free the Firing Pin Lock Plunger and its small spring. These parts are very small, so be careful not to lose them. With the same screwdriver, we can remove the extractor from its housing. We are going to describe the more detailed frame disassembly, beginning with the removal of the main spring housing, with the help of a suitable size roll pin punch. This operation must be carried out with the hammer down, to release tension in the main spring. Do not just press the trigger. Allow the hammer to slowly fall forward holding it with the fingers of your left hand. We can now remove the main spring housing; note the small pin that holds the mainspring and its cap and retainer in the housing. There should be no need to further disassemble the mainspring housing, but for those who want to do so, please keep in mind that the main spring is very powerful and could shoot away with its cap. While removing the retaining pin, it is convenient to use a rag to wrap the assembly during the operation and intercept the mainspring and cap should they slip. Bruno Ardochini With a suitably sized flat blade screwdriver the grip panels can be removed Bruno Ardochini The roll pin that holds the Mainspring Housing in place can be removed with the correct size punch Bruno Ardochini The Mainspring Housing partially removed from the frame Bruno Ardochini Note the small roll pin that locks the Mainspring Housing spring and cap Bruno Ardochini The internal parts of the Mainspring Housing.

During disassembly, we recommend to cover the Mainspring Housing with a cloth Bruno Ardochini Note the Upper Sear lever that controls the automatic Firing Pin safety in Series 80 guns Bruno Ardochini The Manual Safety can be removed by rotating it upwards and holding the hammer cocked Bruno Ardochini The Manual Safety shaft also secures the Grip Safety, if removed, this part also comes loose and can be removed from the frame Bruno Ardochini The 3prong Sear Spring requires skilful adjustment to work properly Now, let's move on and remove the manual safety. To accomplish this the hammer must be cocked. Once we cocked the hammer, to remove the manual safety from the frame, the safety must be turned upwards and pulled out. Removing the manual safety lever allows the grip safety to be removed, then the 3prong Sear Spring that is used to spring load the sear, trigger and grip safety. Removing the manual safety lever allows the grip safety to be removed, then the 3prong Sear Spring that is used to spring load the sear, trigger and grip safety. Once the Grip Safety is pulled from the frame, we can proceed to pull out from the Plunger tube riveted to the frame, the Safety Lock Plunger, its spring and the Slide Release Plunger off. The hammer will come off, together with its hammer strut. In those 1911 models that feature an automatic firing pin safety,

such as our Series 80 gun, removing the hammer pin will also release the Upper Sear Lever.

Bruno Ardochini The Hammer and hinged strut can be removed by pushing out the hammer pin Bruno Ardochini On the right side of the hammer we can find the Upper Sear lever that controls the automatic Firing Pin safety in Series 80 guns Bruno Ardochini Removing the Sear Pin, the following parts can be disassembled Upper Sear Lever, Lower Sear Lever, and Disconnecter Bruno Ardochini From the Plunger tube riveted to the frame, we can now slide out the Safety Lock Plunger, its spring and the Slide Release Plunger Bruno Ardochini The Magazine Catch Assembly can be removed, keeping it slightly pressed while the small slotted screw is rotated counterclockwise Bruno Ardochini The Magazine Catch Assembly. Note the small lug that locks the assembly in the frame Again from the left side of the frame we can remove the pin that holds in place the Lower Sear Lever and Disconnecter. Our gun is a Series 80, which features an automatic firing pin safety, so this operation also frees the small link lever which, together with the other lever next to the hammer, controls said safety. We will allow these small pieces to fall into our hand, carefully tilting the frame once the sear pin has been removed. Make sure to use a suitably clean and uncluttered workbench for all disassembly operations. Bruno Ardochini The trigger can be removed by pulling it out from the rear of the frame Remove the trigger, pulling it out of the frame from the rear. Disassembly ends with the removal of the Magazine Catch Assembly. To remove it, we need a suitably sized screwdriver to turn the small slotted screw. Lightly press the Magazine Catch and turn the screw counter clockwise. Bruno Ardochini The complete set of levers and parts that make up the Trigger System.

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